Valve bank type BA

to allow combination of various different directional valves with connection hole pattern NG 6 conforming DIN 24 340-A6

Flow Q_{max} = approx. 25 lpm

Pressure p_{max} = approx. 400 bar (dependent on the installed valve types)

1. General information

The valve bank type BA serves to combine various different valves with connection hole pattern NG 6 conforming DIN 24340-A6

Clamping module type NSMD (D 7787)
 Directional spool valve type NSWP (D 7451 N)
 Directional spool valve type SWPN (D 7451 PA)
 Directional seated valves type NBVP (D 7765 N)

All kinds of directional valves with connection hole pattern NG 6 conforming DIN 24340-A6

Intermediate plates for series connection (D 7788 Z)

This valve bank may be either connected via pipes or be directly mounted to a connection block type A... acc. to D 6905 A/1 of a compact power pack (e.g. type HK acc. to D 7600 \pm).

It is additionally possible to mount, instead of the end plate, a wide range of directional seated valves (e.g. type BVZP 1 acc. to D 7785 B or type BWN(H) acc. to D 7470 B/1) via an adapter plate.

Accumulators type AC acc. to D 7969 can be fitted as well when required.

Order example with hydraulic circuit:

Combination with compact hydraulic power packs type HKF acc. to D 7600-4.

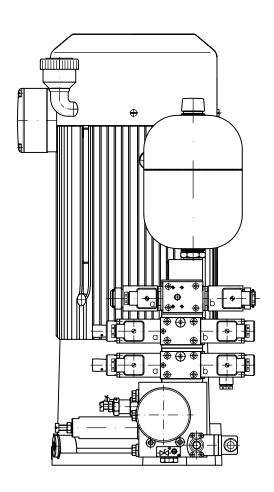
HKF 449 D/1 M - Z12,3 - AL21F2 - E50/60 - 5/150

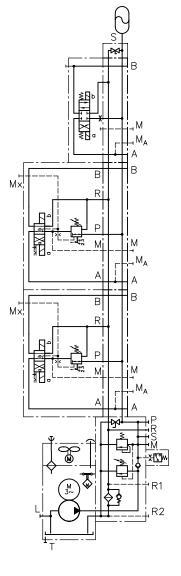
- BA2 - NSMD 2 K/GRK/B1,0/0

- NSMD 2 K/GRK/B1,0/0

- NSWP 2 G/02/B1,0/0 - 8 - G 24

- AC 2001







HAWE HYDRAULIK SE STREITFELDSTR. 25 • 81673 MÜNCHEN **D 7788**Valve bank type BA

2. Available versions

2.1 Connection block and end plate

Order example:

BA2

Table 1: Basic type and connection block

Basic type	Connection block (version)	Symbol			
BA2	Suited for direct mounting to con- nection blocks type A (D 6905 A/1) for combination with compact hydraulic power packs type HK D 7600 ++ HC(G) D 7900, D 7900 G MP D 7200 H	(without)			
BA2 A5	Version for pipe connection	R P			
BA2 A8	Like version BA2 A5 but with additional check valve at R	R P			
BA2 A9	Blanking plate, when P and R connection takes place via an intermediate or an end plate.	[;]			

BA2 A5 - NBVP 16 G /3

- NSWP 2 D03/MP/NZP 16 Q33 /1
- CZ 5R/180/5R
- NBVP 16 G/ABR0,8 BBR1,0/M /0 1 G 24

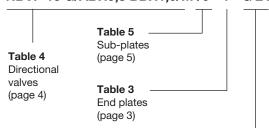


Table 2: Solenoid voltage (applies to all solenoids of the valve bank!)

With plug	Without plug	Plug with LED	Nom. voltage
G 12	X 12	L 12	12 V DC
G 24	X 24	L 24, L5K 24 ²), L10K 24 ²)	24 V DC
WG 110 ¹)	X 98 ¹)		110 V AC 50/60 Hz
WG 230 ¹)	X 205 ¹)		230 V AC 50/60 Hz

- 1) Solenoids 98 V DC or 205 V DC, as a rectifier circuit is usually integrated in the plug
- 2) Version L5 K24 and L10 K24 come with cable length 5 or 10 m, see also D 7163

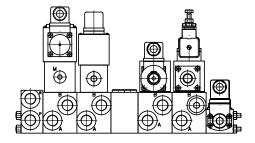
Order example with hydraulic circuit:

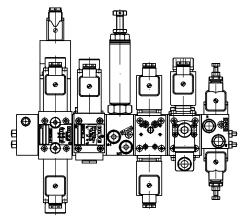
(Combination with intermediate plates acc. to D 7788 Z)

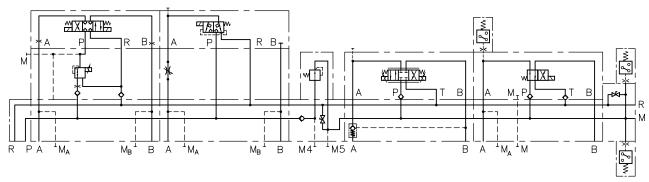
BA2 A5 - NBVP 16 G/AB1,0-M /NZP 16 PDM 2-44/24 /3

- NBVP 16 Z/2-M
- /NZP 16 Q10
- 13

- CZ 2H/180/5
- NSWP 2 G 12/MP/R/20 /1
- NSWP 2 W/M/R/80/S /0
- 48/7 G 24







88W

Table 3: End plates or adapter plates to further valve banks

Coding	Brief description		
1 11, 12 ¹)	Standard		
2 21, 22 ¹)	Additional ports P and R (G 3/8) (BSPP)		
1. DG 2. DG 4./ 4./.1, 4./.2 1)	With drain valve, ports P and R, and two pressure switches type DG acc. to D 5440 2 prepared for retrofitting 3 DG 33 200 (700) bar 4 DG 34 100 400 bar 5 DG 35 40 250 bar 6 DG 36 4 12 bar 7 DG 365 12 170 bar 8 DG 364 4 50 bar		
6 61, 62 ¹)	With drain valve		
End plates and accumulato	port (for accumulators see D 7969)		
8	Additional port S (G 1/2) (BSPP) with warning sign and drain valve		
8W	With warning sign, without drain valve		
80	Without warning sign, without drain valve		
8W / EM 21D 8W / EM 21DS 80 / EM 21S 80 / EM 21V 80 / EMP 21S 80 / EMP 21V	Like coding 80 or 8W, but with additional drain and idle circulation valve		
81	Several ports P		
88 88W 880 880(88W) / EM 21D(DS)	See coding 8, but with additional ports S1 and S2 (G 1/2) (BSPP)		
Adapter plates for adding o	other valve banks		
BVZP 1F	Valve bank acc. to D 7785 B (without or with pressure switches) in the adapter plate		
BWN 1F(F1)	Valve bank acc. to D 7470 B/1		

1) Coding .1 (spacer) enabling retrofitting of one valve section

Coding .2 (spacer) enabling retrofitting of two valve sections

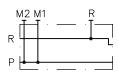
Symbols (adapter plate)

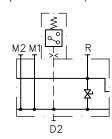
Type BVZP 1F 52 (example with one pressure switch)

Type BVZP 1F

BWH 1F(F1)

BWH 2F



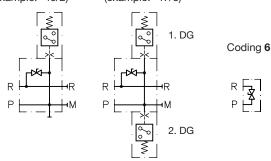


Symbols (end plates)

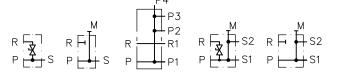
Coding 1 Coding 2 R Fil

Coding 4

(example: -46/2) (example: -47/8)

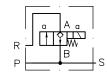


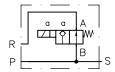
Coding 81 Coding 88 Coding 8 Coding 80 Coding 880



Coding 8W/EM 21D

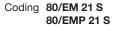
Coding 8W/EM 21DS

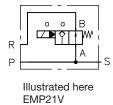




Coding 80/EM 21 V 80/EMP 21 V

R

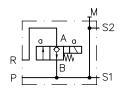


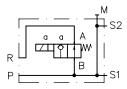


Illustrated here EMP21V

Coding 880/EM 21 D

Coding 880/EM 21 DS 88W/EM 21 DS 88W/EM 21 D





Type BWN(H) 1F BWH 2F



Type BWN(H) 1 F1



2.2 Valve sections

Table 4: Directional valves and intermediate plates for series connection

Basic type	Pamphlet	Brief description	Flow Q _{max} (lpm)	Pressure p _{max} (bar)		
Directional valves mounted on sub-plates acc. to table 5 on page 5 (combinations with intermediate plates type NZP acc. to D 7788 Z are possible)						
NSWP 2	D 7451 N	3/2-, 3/3-, 4/2- and 4/3-way directional spool valve with option for an additional pressure switch type DG 3 (D 5440) connected to the consumer port	25	315		
SWPN 2	D 7451 PA	3/3- and 4/3-way directional spool valve	50	350		
NSMD 2	D 7787	Clamping module (combination of 4/2- or 4/3-way directional spool valve, pressure reducing valve and tracked pressure switch)	25	100		
NBVP 16	D 7765 N	2/2- 3/2- and 4/3-way directional seated valves	20	400		
		Attention: Differing to the coding of individual valves acc. to D 7765 N it is necessary to specify the actuation mode (M - solenoid 400 bar; GM - solenoid 250 bar; H - draulic; P - pneumatic; A - hand lever)				
NBMD 16 NBMD 16	Sk 7983	Braking module (Combination of directional seated valves and pre-loaded return)	20	400		
NPMVP	D 7485 N	Prop. pressure limiting valve	16	500		
NG 6X		Blanking plate (for retrofitting of a directional valve)	<u>T</u> A P			
NG 6X PA		Blanking plate with short-cut connection between P and A	A P			
Intermediate plate	es for series co	nnection				
CZ CZA CZD LZ	see sect. 2.2.1 and D 7745, D 7745 L	Pressure reducing valve reducing the pressure for the subsequent P-line	22	500		
Z 5		Intermediate plate as spacer (50 mm), without internal function	R			
Z 52		Intermediate plate with additional ports for P and R	MR R P	MP P		
ZPL/V ZPL/S	see sect. 2.2.2 and D 7490/1	Intermediate plate for 2. speed rate				
ZPL/MVE6/ ZPL/MVE6//R ZPL/MVEX6/ ZPL/MVEX6//R	D 7000/1 D 7000 TÜV	Intermediate plate with pressure limiting valve (typeX: with unit approval (TUEV), drain valve, accumulator port and optional check valve (coding /R)	60	450		
ZPL/P4 ZPL/P45	see sect. 2.2.3 and D 7485/1	Intermediate plate with prop. pressure limiting valve and a second pressurized circuit within the valve bank type BA	16	500 (700)		
Plugs and/or orifices						
XR, XP, XPR		Plugs in P and/or R		P: 315 R: 315 ¹)		
XP XR XPR		Orifices in P and/or R available orifice \varnothing 0.5/0.6/0.8/1.0/1.5/2.0/2.5/3.0		P: 315 R: 315 ¹)		

Symbols
ZPL/MVE 6/..
ZPL/MVEX 6/..



ZPL/MVE 6/../R ZPL/MVEX 6/../R



ΧP



XR 1,0



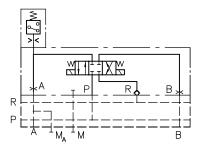
1) Attention: Observe the max pressure rating of the valve mounted!

XP 1,5 R

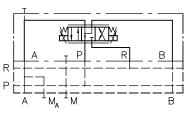


Symbols of directional valves with sub-plate (examples)

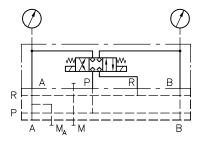
NSWP 2 G/M/R/ABV1,0 BBV1,5/70/S/0



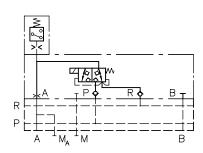
NSWP 2 D06/MP/20/0



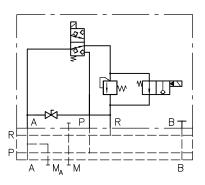
NBVP 16 G/R/A9/400/B9/700-M/0



NBVP 16 Z/R/AB1,5/4/S-M/0



NBMD 16 Z/EMP 21S/10/0



NSMD 2 K/GRK/M/0

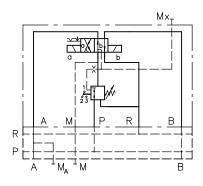
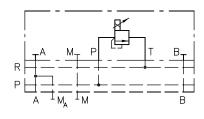


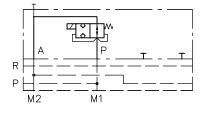
Table 5: Sub-plates

Coding	Brief description	Symbols
/0 /01	Standard	A - M P - T - B - T - T
/1	With additional, releasable check valve at A (type CRH 1 acc. to D 7712)	A P T B R P A B
/5	Releasable double check valve	A P T B R P T B B B B
/2	With additional throttle at T (type Q 30 acc. to D 7730)	A M P T B R P A - IM 1) B
/3	With additional pressure gauge ports M _A and M _B	A - P - T - B
/6	Arbitrary blockage of gallery P, only available in combination with 2/2-way directional valves, e.g. NBVP 16 S/2-M	A P P M2 M1

NPMVP 4-41/G 24/0



NBVP 16S/2-M/6

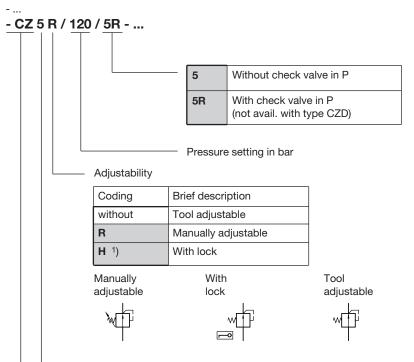


¹⁾ Port M for pressure gauge required when a clamping module type NSMD acc. to D 7787 or an intermediate plate type NZP acc. to D 7788 Z is mounted, not with version /01

2.2.1 Pressure reducing valve at P

Order example:

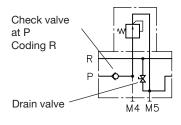
BA2 A5



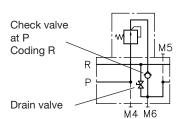
Basic type

- CZ	Pressure reducing valve;
- CZA	for differences, see dimensional drawings sect. 4.
- CZD	Pressure reducing valve with direct accumulator port (G 3/8)
- LZ	Pressure reducing valve with safety valve functionality

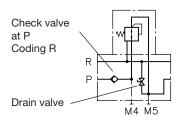
Coding -CZ..



Coding -CZA..



Coding -LZ

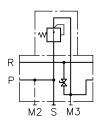


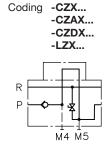
Pressure range

Coding	Pressure range (bar)	Coding	Pressure range (bar)	Flow max. (lpm)
08 ¹)	50 (400)	081 ¹)	50 (500)	15
1	30 300	11	30 (380)	15
2	20 200	21	20 (250)	15
5	15 130	51	15 165	15
25	8 130	251	8 165	6
55	30 130	551	30 165	22
X	Prepared for retrofitting			

1) Not available with type LZ







(illustrated here type CZX)

2.2.2 Second speed rate

Application: Arbitrary activation of a second speed rate e.g. for initial operation, to vary the flow or to enable a specific speed

Order example:

BA2A5 -...

-ZPL/V/PB0.3 - ... - G 24

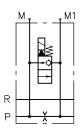
Solenoid voltage, see table 2

Coding	Function
ZPL/V	NC (type EM21V)
ZPL/S	NO (type EM21S)
ZPL/VPG	NC, dampened switching characteristic (type EMP21VG)
ZPL/SPG	NO, dampened switching characteristic (type EM21SG)
ZPL/VP	NC, proportional valve (throttle function, type EMP21V)
ZPL/SP	NO, proportional valve (throttle function, type EMP21S)

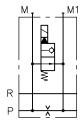
Orifice in duct PI (not avail. In combination with coding VP and SP)

Coding	Orifice diameter
PB 0,3	0.3 mm
PB 0,4	0.4 mm
PB 0,5	0.5 mm
PB 0,8	0.8 mm
PB 1,0	1.0 mm
PB 1,5	1.5 mm
PB 1,8	1.8 mm
PB 2,0	2.0 mm
PB 2,5	2.5 mm

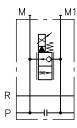
ZPL/V/PB... ZPL/VPG/PB...



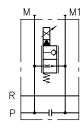
ZPL/S/PB... ZPL/SPG/PB...



ZPL/VP



ZPL/SP



2.2.3 Prop. pressure limiting valve for the second pressurized circuit within the valve bank type BA

Intended use: Compact solution for generating two pressure circuits within one valve bank together with a dual circuit pump type HK 4 acc. to D 7600-4 and a connection block Sk 6905 Z/AP.

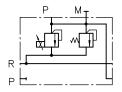
Order example: HKF449 DT/1 - HH 2,5/2,5

- Sk 6905 Z / AP1 F1 - P45-43 / G 24 - 270

- BA2

- ... P45-42 / G 24 - 150 / R - **ZPL** /

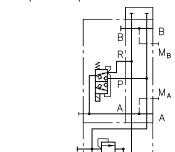
Symbol



ZPL/P..

Check valve at P (optional) max. pressure setting in bar

Example circuit plan



NBVP 16 Z/2-M/3

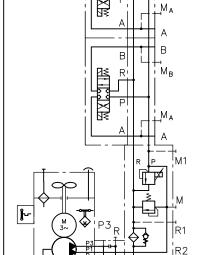
Voltage spec. of the prop. solenoid Nom. Std., without with plug with plug plug incl. LED voltage G 12 X 12 L 12 12 V DC 24 V DC G 24 X 24 L 24

Prop. pressure limiting valve, for details see D 7485/1

Main	Prop. controls				
valves	-41	-42	-43	-44	
	prop. adjustable pressure range (bar) p _{min} p _{max}				
ZPL / P4	5180	5290	5440	5700	
ZPL / P45	5110	5180	5270	5450	

ZPL-P45-43/G24-270

NBVP 16 G-M/3



U4

NBVP 16 G-M/3

Sk 6905 Z/ AP1 F1 P45-43/G24-270

3. **Additional data**

Type coding acc. to type coding key

Max. number of valve sections 10 Installed position any

Fastening Thread M8, see dimensional drawings

P, R, A, B = G 3/8 (G 1/4) (BSPP)Ports = Pump R = Return S = G 1/2 (BSPP) = G 1/4 (BSPP) A, B Μ = Consumers

Directional valves

S = Accumulator = Pressure gauge

Pressure, flow, pressure fluid,

and temperature

Mass (weight)

The specifications of the mounted directional valves and/or hydraulic power pack are

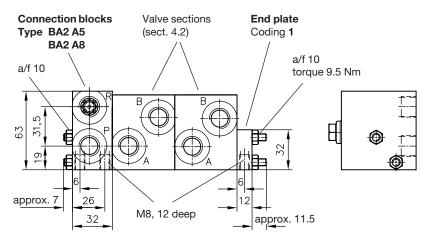
dep. on type, see resp. pamphlet

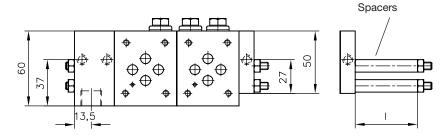
binding and must not be exceeded

Connection blocks	BA 2	A5 (A8) A9	= 0.8 kg = 0.3 kg
End plates		1 2 4 6 8, 80, 8W 80(8W) / EM 21D(DS) 81 88, 880, 88W 880(88W) / EM 21D(DS)	= 0.3 kg = 0.8 kg = 1.2 kg = 0.4 kg = 1.0 kg = 1.3 kg = 0.8 kg = 3.5 kg = 3.8 kg
Sub-plates		/0, /1, /2, /3, /6 /5 /01	= 0.8 kg = 1.4 kg = 0.6 kg
Intermediate plates		Z 5 Z 52	= 0.8 kg = 0.9 kg
		ZPL/MVE(X)6 ZPL/V, ZPL/S ZPL/P4, ZPL/P45	= 2.3 kg = 1.1 kg = 2.0 kg
		CZ, CZA, CZD, LZ CZX, CZAX	= 2.3 kg = 1.6 kg
Blanking plate		NG 6X NG 6X PA	= 0.3 kg = 0.4 kg

4. Unit dimensions All dimensions in mm, subject to change without notice!

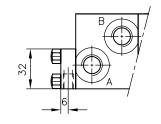
4.1 Connection blocks and end plates

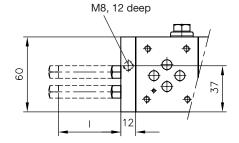




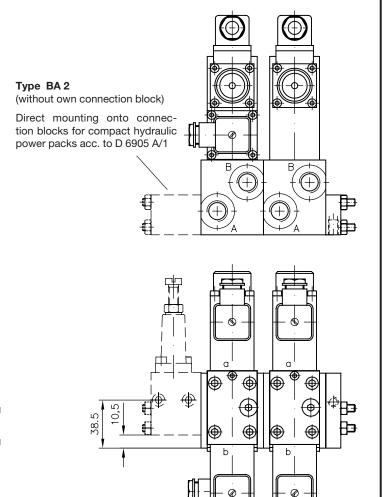
Ports conf. ISO 228/1 (BSPP): P, R, A, and B = G 3/8

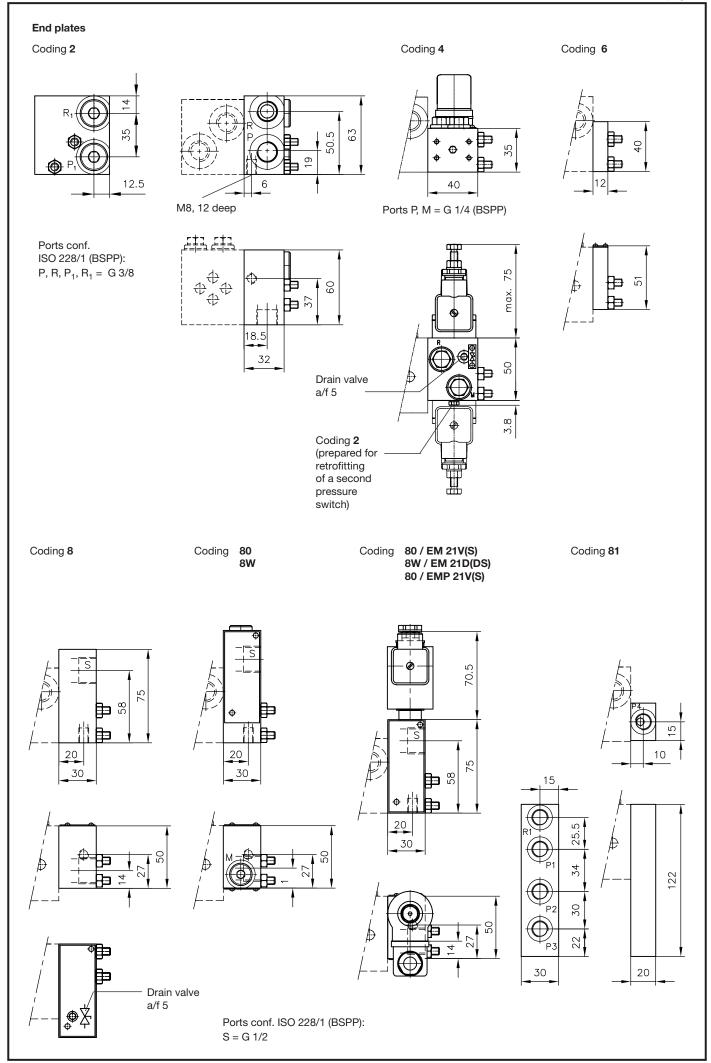
Type BA2 A9

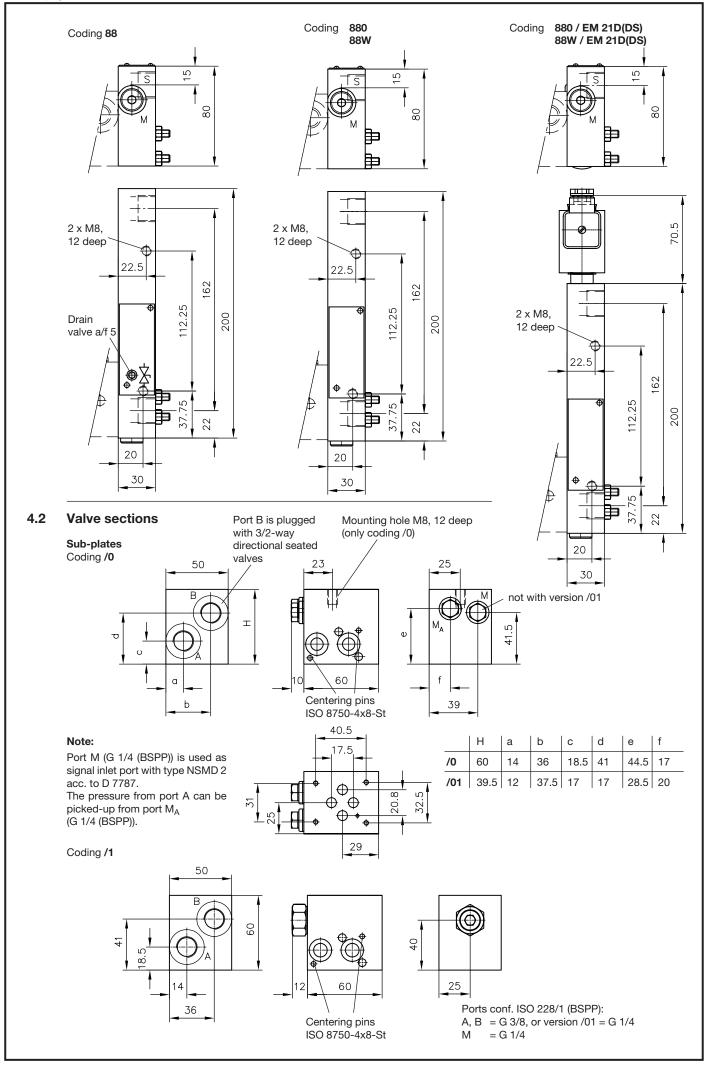




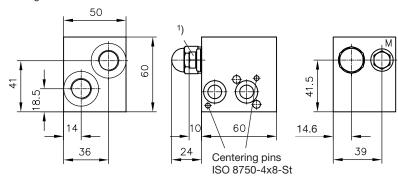
- I = 50 with coding 1; Sufficient space for retrofitting of one valve section
- I = 100 with coding **2**; Sufficient space for retrofitting of two valve sections



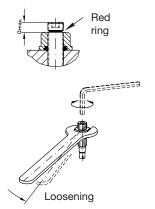




Coding /2



Adjustment



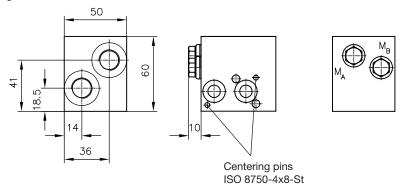
1) Note regarding the adjustment of the throttle mounted in R

At the maximum adjustment length ($a_{max}=5$ mm), the ring marking will become visible. Further unscrewing will not achieve any further change (reduction) in the Δp -value. From a design point of view, an internal stop to prevent further or complete unscrewing cannot be provided. The red ring marking accordingly also represents the end of the permissible adjustment length. If it is exceeded, the number of load-bearing threads will be reduced, and if unscrewed too far there is the risk that the throttle screw might be torn out at high pressure. This point should, if necessary, be included in the operating manual or the operating instructions for the system.

Caution: Do not unscrew throttle screw beyond red marking ring!

Only slight loosening of the Seal-Lock-nut (a/f 17) is required for adjusting the throttle screw with an Allen key (a/f 5). This way almost no fluid will escape out of the bore.

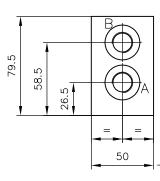
Coding /3

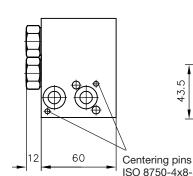


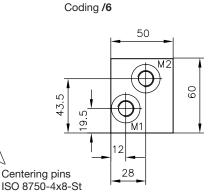
Ports conf. ISO 228/1 (BSPP): A, B = G 3/8

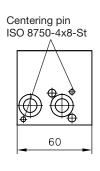
 $M_A, M_B = G 1/4$



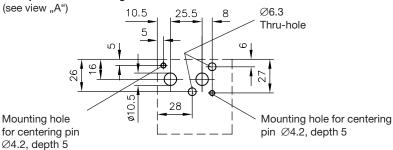








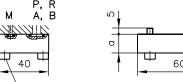
Hole pattern of the flange side



Ports conf. ISO 228/1 (BSPP):

A, B = G 3/8

Blanking plate coding NG 6 X and NG 6 X PA (for connection hole pattern NG 6, DIN 24340-A6)



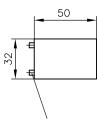
	'	-
Max. torque 5 Nm		
Max. Lorque 3 Mill		

Type	а
NG 6 X	15
NG 6 Y PA	20

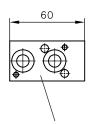
Sealing of ports via O-rings NBR 90 Sh: A, B, P, R 9.25x1.78 2.9x1.78

Intermediate plates for series connection

Coding **Z** 5



Centering pins ISO 8750-4x8-St

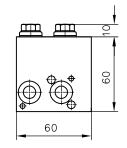


Hole pattern of the flange side see page 12!

50

36

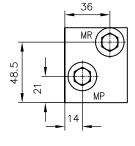
Coding **Z 52**



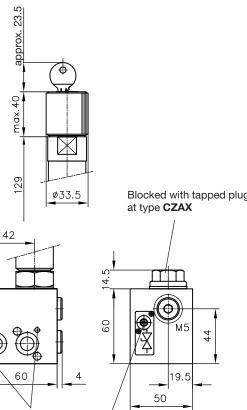
Ports conf. ISO 228/1 (BSPP): P, R = G 3/8MP, MR = G 1/4

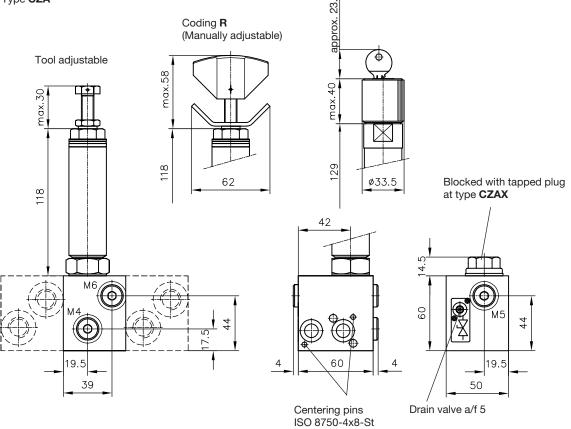
Pressure reducing valve

Type CZA

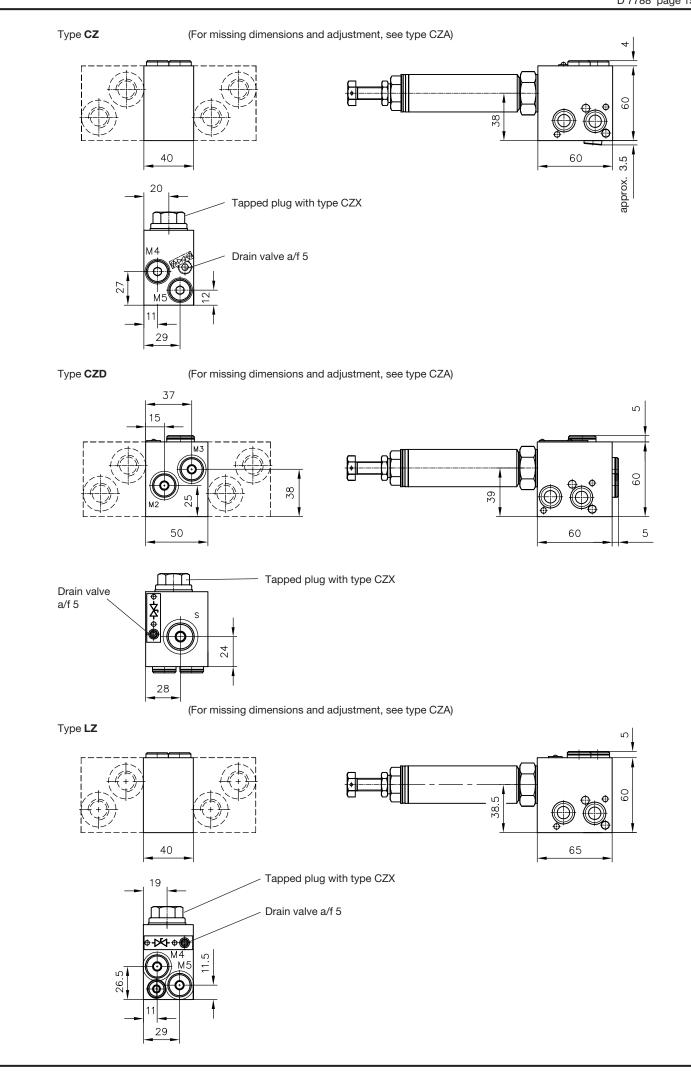


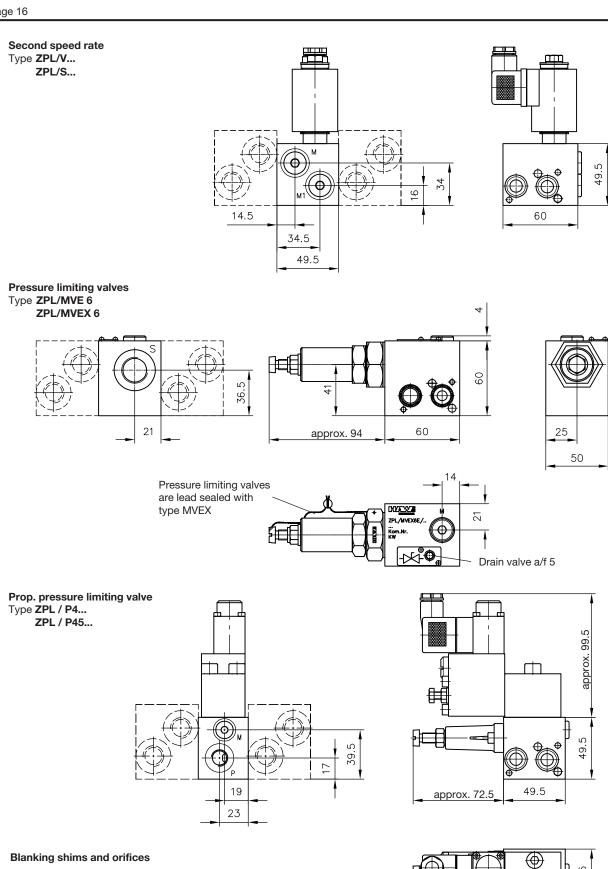
Coding H (with lock)





Ports conf. ISO 228/1 (BSPP): M4, M5, and M6 = $\frac{1}{4}$





Order coding

Туре	Nomenclature	Order coding
XP, XR	Blanking shim	6905 018
XP 0.5, XR 0.5 XP 0.6, XR 0.6 XP 0.8, XR 0.8 XP 1.0, XR 1.0 XP 1.5, XR 1.5 XP 2.0, XR 2.0 XP 2.5, XR 2.5 XP 3.0, XR 3.0	Orifice Orifice Orifice Orifice Orifice Orifice Orifice Orifice Orifice	6905 018-0.5 6905 018-0.6 6905 018-0.8 6905 018-1.0 6905 018-1.5 6905 018-2.0 6905 018-2.5 6905 018-3.0

